



**WEBER
ENTEC**

PRESENTATION WEBER ENTEC ULTRASOUND TECHNOLOGY

ANTING GRAMS

WASSERWIRTSCHAFT IN GRIECHENLAND

16.-19.11.2020



**Deutsch-Griechische
Industrie- und Handelskammer**
Ελληνογερμανικό Εμπορικό
και Βιομηχανικό Επιμελητήριο

APPLICATION OF ULTRASOUND DISINTEGRATION

BIOGAS PLANTS



- ▣ Increase of biogas production
- ▣ Reduction of feed stock at equal performance
- ▣ Acceleration of organic degradation
- ▣ Consistent decrease of viscosity
- ▣ Reduction of pump- and stirring energy demand

WWTPs



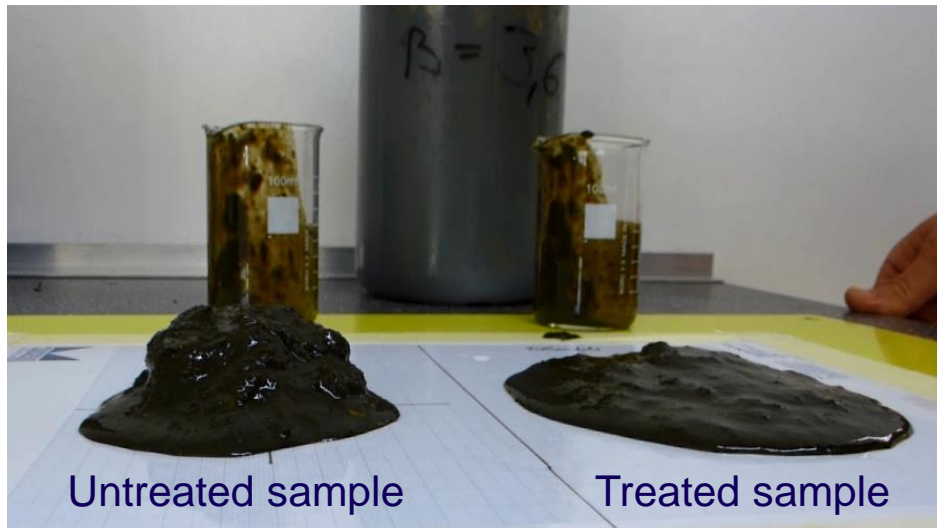
- ▣ Increase of biogas production
- ▣ Reduction of sludge to be disposed
- ▣ Consistent decrease of viscosity
- ▣ Improved decanting
- ▣ Elimination of foam / fibrous bacteria



EFFECTS OF THE ULTRASOUND DISINTEGRATION



IMPROVED FLOW PROPERTIES



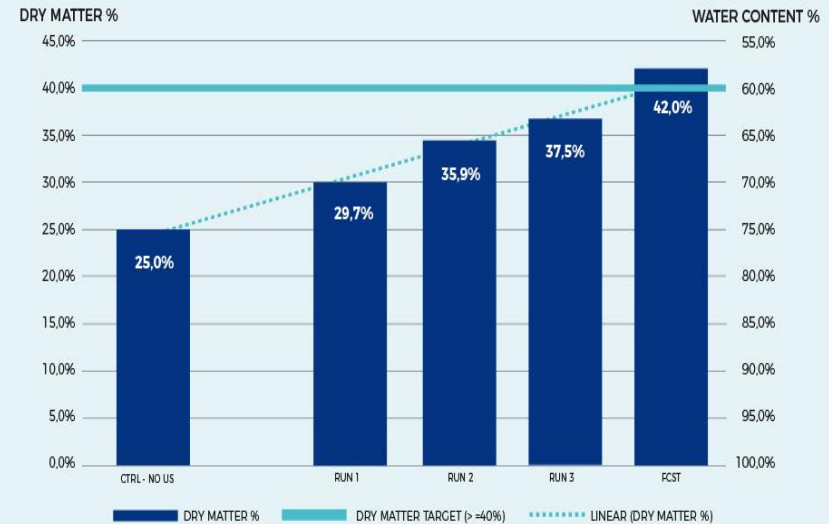
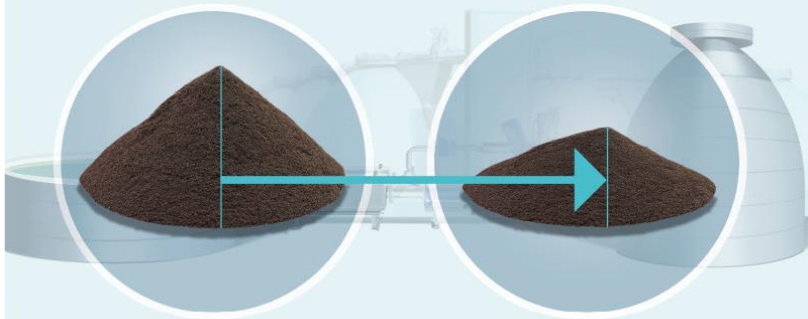
Direct comparison of the untreated and treated sample just after operation of the disintegration machine

After BioPush Treatment:

- ▣ Reduced viscosity
- ▣ Improved flow properties
- ▣ Decrease of energy consumption (pumping, stirring)
- ▣ More stable biology
- ▣ Higher proportion of difficult substrate usable (grass, manure,...)

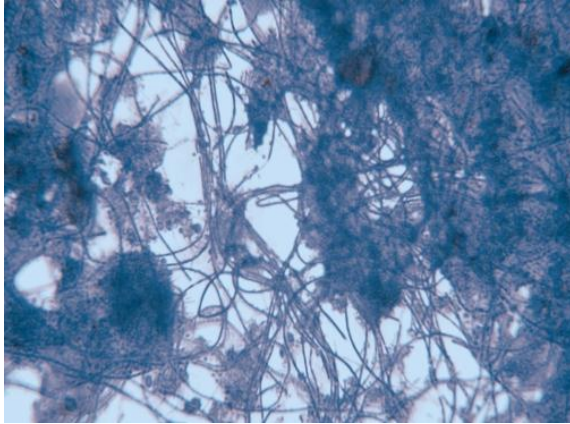
IMPROVED DEWATERING PROPERTIES

SCHLAMMREDUKTION SLUDGE REDUCTION

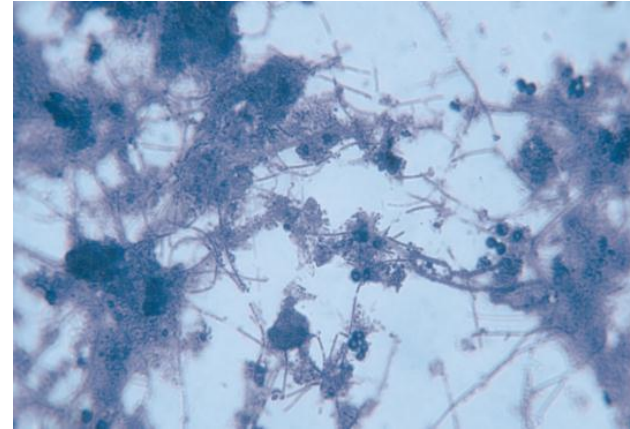




ELIMINATION OF THE FIBER BACTERIA



Before ultrasound treatment



After ultrasound treatment



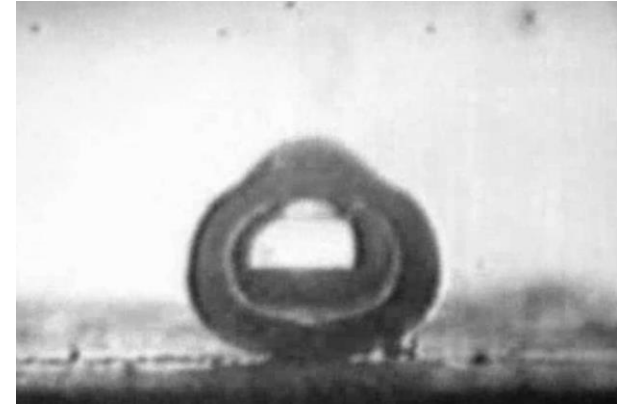
PHYSICAL PRINCIPLE – CAVITATION

Ultrasound liberates enzymes and shears up the substrates

Physical principle: Cavitation

Short term local μm -radius

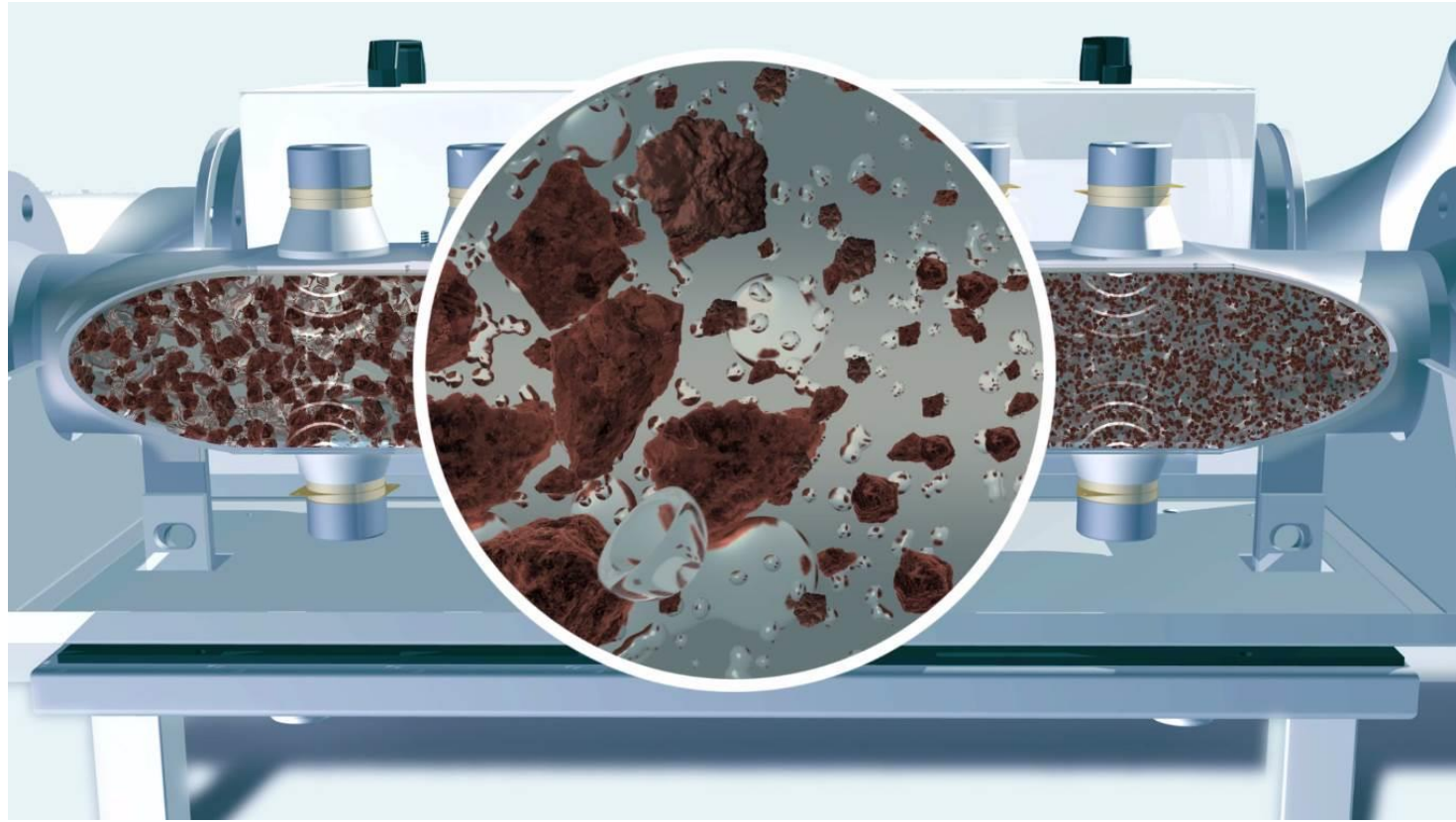
- ▣ Extreme high temperature (up to 5.000 C°)
- ▣ Extreme high pressure (up to 1.000 bar)
- ▣ Extreme high acceleration \longrightarrow Shear forces



Cavitation bubble prior to implosion



ULTRASOUND REACTOR BIOPUSH – THE NEXT GENERATION ULTRASOUND





GENERAL MACHINE DESIGN – DESIUS

1 Ultrasound unit

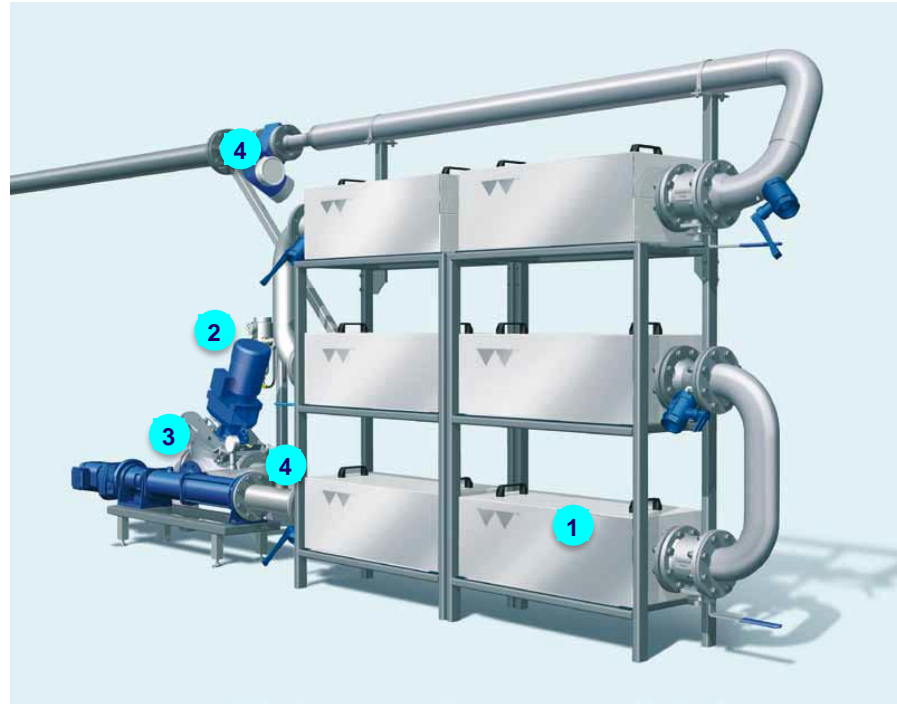
Cell rupture and surface
augmentation

Mobilization of
Exo-Enzymes

Sustained decrease
of viscosity in fermenter

Ultrasonic power
2 kW per unit

High durability –
up to 3 years and more



2 Mechanical Pre- treatment

Improved sound efficiency
and machine protection
RotaCut

3 Feeding pump

Excentric screw pump
0.5 to 2.6 m³/h

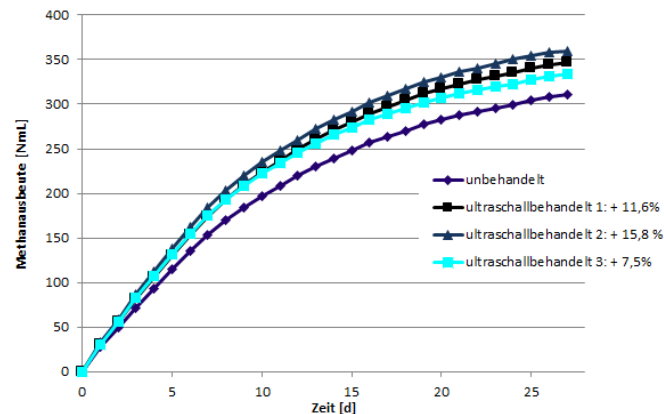
4 Sensors

2 x pressure gages,
2 x temperature sensor,
1 x flow meter



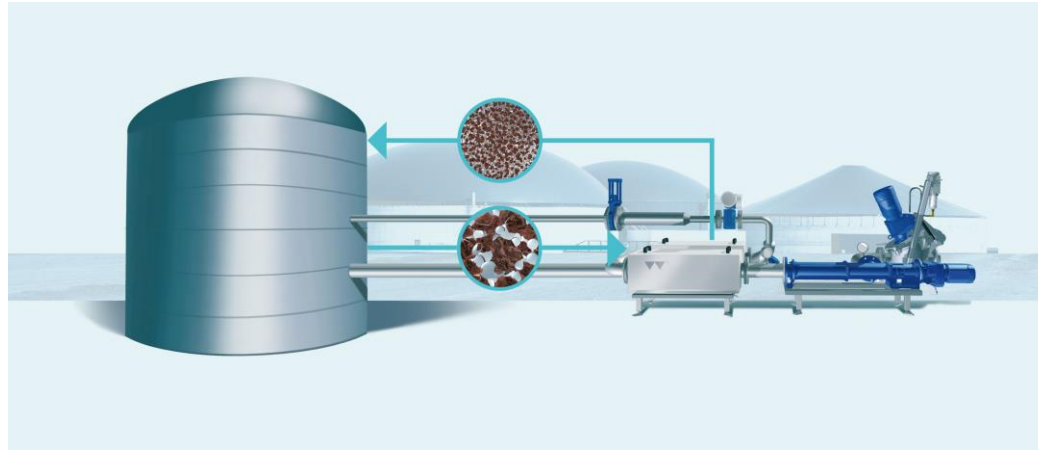
BATCH TEST WITH AMPTS II

- ▶ Sampling of various specific energy levels to identify „sweet spot“ and process window
- ▶ Sampling of untreated material (control)
- ▶ The substrate mixed with inoculum will be digested until no more significant gas production will occur (approx. 30 days)
- ▶ Comparison of treated and untreated samples





POSSIBLE INTEGRATION EXAMPLES IN BIOGAS PLANTS

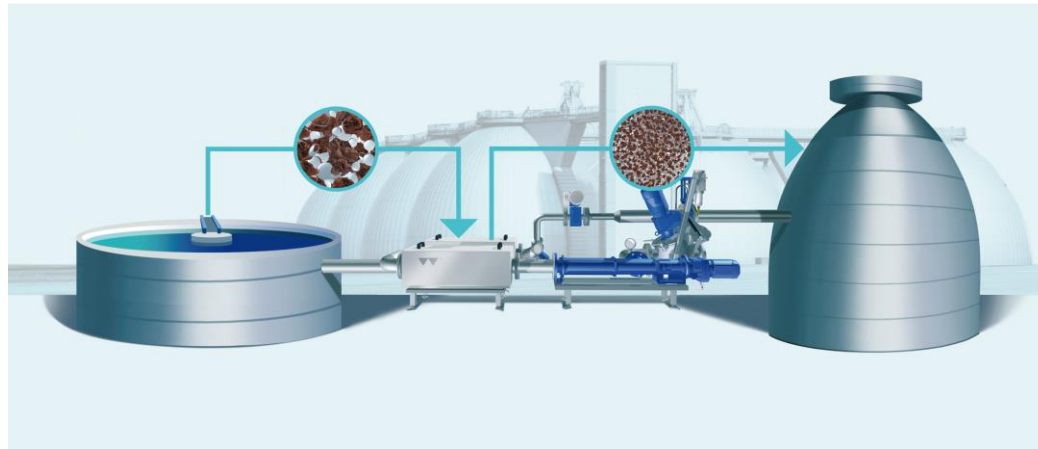


Main digester

Ultrasound unit



POSSIBLE INTEGRATION EXAMPLES IN WWTP



TWAS

Ultrasound unit

digester

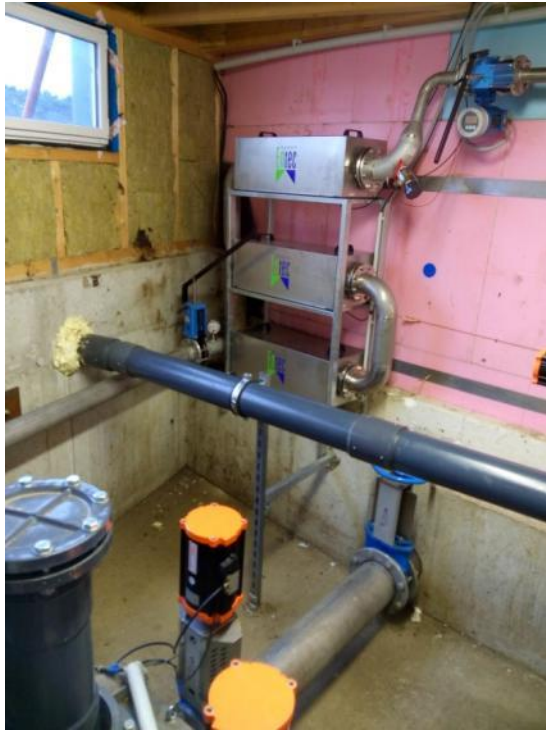


OVER 100 MACHINES CASE STUDIES AND REFERENCES WORLDWIDE







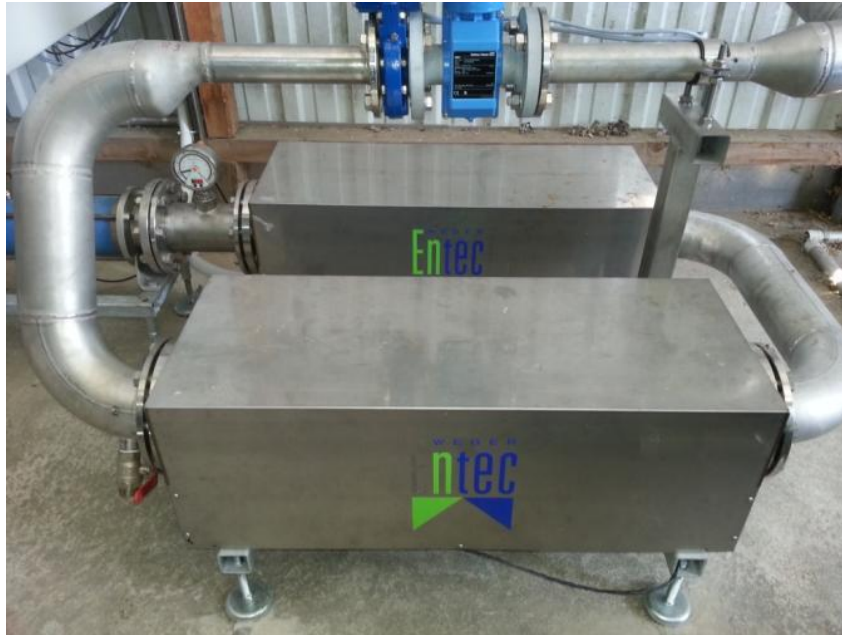


















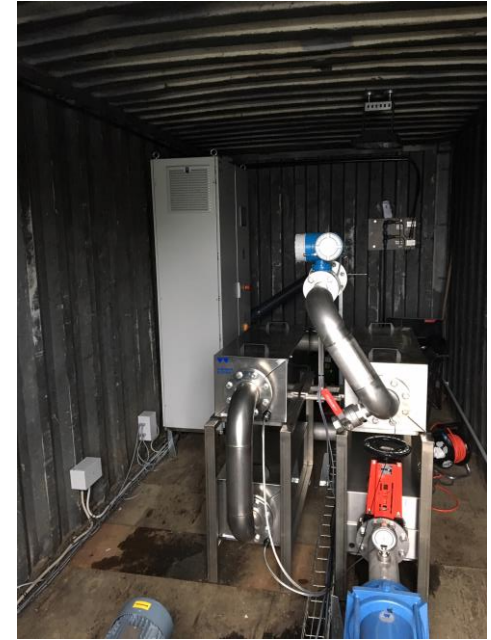












ΣΑΣ ΕΥΧΑΡΙΣΤΩ!

ANTING GRAMS

**WEBER ENTEC GMBH&CO.KG
A.GRAMS@WEBER-ENTEC.COM**