

## **INTEC Engineering GmbH Process heat and power generation**



## The INTEC Group Heat and Power generation





industry, environment & energy

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#### INTEC Engineering GmbH Germany

- Founded in 1995,
  INTEC has developed into an internationally leading company for high temperature process heat and green power generation
- The INTEC group achieves a turnover of 25-35 million Euro p.a. generated by approx. 80 employees
- Since the beginning we have successfully expanded the network of own offices as well as representations around the world

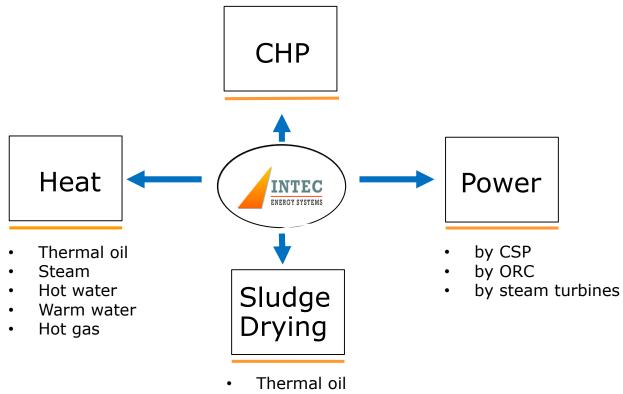


INTEC headquarters in Bruchsal, Germany

#### **INTEC Business**



Companies within the INTEC group are offering services and equipment for various heat and power applications



• Steam



#### A family of heat to power solutions

#### **Status Quo**

- More than 2100 installations
  in 80 countries
- More than 5200 MW thermal energy installed
- Participated in projects with more than 370 MW electrical energy installed





#### INTEC Engineering GmbH Germany

- Experienced sales and project engineers for project development
- Design department for customized systems
- Modular systems for plant design
- Manufacturing of key components at our production facility in Bruchsal/Germany
- Supply of key components and local clients manufacturing or turn-key installations as requested by clients
- Experienced supervisors and service engineers





#### Thermal Oil Heaters vertical or horizontal design

Thermal oil as heat transfer medium offers the advantage that it can be operated without any pressure build-up until temperatures of 320 °C. Feed line temperature of max.400 °C using synthetic oil or up to 550°C using molten salt can be achieved.

- Range of capacity: 50 to 30,000 kW
- Fired by natural gas or fuel oil
- High fuel efficiency up to 95 %
- Air pre-heater, stack optionally
- Easy maintenance
- Safe design and operation
- Up firing option





#### Waste Heat Boilers INTEC Type: ETA

Heat recovery boilers using the energy of flue gases to heat up liquid heat transfer medium or steam.

Available as:

- One pass radiation heater
- One pass convection heater in tube bandle design
- Three pass heater
- One pass heater with multiple concentrical coils





#### **High Pressure Steam and Hot Water Boilers**

#### Natural circulation boiler INTEC Type : iNook

- Vertical high pressure steam boiler for closed circuits
- Water-tube boiler in membrane wall design
- Up to 10 to/h, 100 barg
- Fired by natural gas or fuel oil

#### For closed and open circuits

- Horizontal water-tube boiler in membrane wall design
- For (superheated) steam or hot water
- Up to 300 to/h, 135 barg
- Fired by natural gas or fuel oil or biomass





#### **Steam Generators**

- Indirect, thermal oil heated steam generators
- Capacity up to 40 t/h of saturated steam
- Pressure up to 60 bar
- Easy regulation
- Operation without permanent attendance (no boiler man)
- Complete systems with water treatment equipment





# Solid Fuel Firing Systems

#### **Reciprocating step grate**

- Step grate or fluidized bed design
- Capacity up to 100 MW
- Reliable operation with high availability
- Low emission values for CO and NOx
- High efficiency
- Automatic fuel feeding and de-ashing
- Operation with "low quality fuel" or high moisture up to 180 % o.d.b.
- Burning solid wastes like bark, chips, wood waste, off-cuts, trimmings, production waste, sanderdust and even critical fuels such as rice husks, cotton stalks, sunflower seeds etc.







## **Solid Fuel Firing Systems** Fluidised bed combustion

- Fluidised bed combustion with controlled ash recirculation
- Capacity up to 50 MW
- Ash cooling heat exchanger positioned outside of combustion area
- Automatic fuel feeding and de-ashing
- Reliable operation with high availability
- Low emission values for CO and NOx
- High efficiency
- Waste heat recovery media: thermal oil, steam, hot water
- Burning solid wastes like biomass, coal, sewer sludge, production waste







#### **Energy plants**

 Complete energy plants for particleboard, MDF or OSB production with heat transfer by thermal oil, steam or hot gas

Capacity range: up to 100 MW

- Fuels like bark, wood chips, production waste, fines, sanding dust, saw dust, rice husk, empty fruit bunches and other biomass fuels.
   Other fuels like coal, natural gas or fuel oil may be used additionally
- Low emissions, modular design, high reliability





# Power and co-generation plants with biomass

- Complete systems for power plants, output up to 20 MWe
- Fuels like bark, wood chips, production waste, rice husks, other biomass fuels, coal, municipal waste, RDF, sewage sludge may be used
- High degree of local manufacturing is possible





## Power plants with Organic Rankine Cycle

Offered by INTEC GMK GmbH in Germany





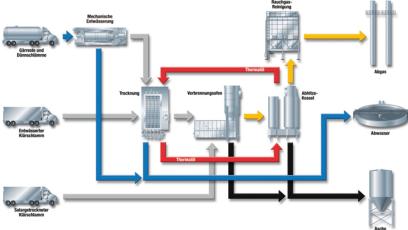
#### **Thermal Sewage Sludge Utilisation**

#### **Thermal utilisation - Efficient energy generation**

The innovative INTEC disposal and utilisation concept is based on a combination of the sludge dryer with the sludge combustion and the process heat generation in one plant.

Due to finely tuned equipment, the complete plant does not release any environmentally harmful substances into the air or soil.

It is not necessary to purchase any energy or fuel in order to dry the sludge and wet residues or for their incineration. The energy released by the incineration is used to generate process heat for the drying process. In addition, the optional power generation enables electricity costs to be further reduced.





#### **Thermal Sewage Sludge Utilisation**

- Sewage sludge dryers and incinerators: Contact dryer for sanitizing, drying and increasing the calorific value of municipal and industrial sewage sludge, wet fractions, oil sludge, fermentation residues and
- water sedimentsDryer operation with hot oil
  - or steam





# Thank you for attending!



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#### **INTEC Rohrtechnik GmbH Quality "Made in Germany"**

- INTEC manufacturing takes place at our own workshop in Germany
- Production of step grates, heater coils and tube bundles, complete heaters and boilers
- Certifications according:
  - Marine industry: GL, LR, BV, RINA, DNV
  - ASME U and S stamp
  - TR TS (Russia)
  - Chinese Boiler & Pressure Vessel Manufacture Licence





#### Thermal Oil Heaters INTEC Type: ET

Thermal oil as heat transfer medium offers the advantage that it can be operated without any pressure build-up until temperatures of 320 °C. Feed line temperature of max. 400 °C using synthetic oil or up to 550°C using molten salt can be achieved.

INTEC thermal oil heaters are characterized by the following features:

- Optimized heat transfer and high efficiency design
- Tailor-made design to individual customer requirements
- Environmental friendly operation due to low emission values
- High operational reliability
- Low operating costs
- Long service life





#### **Electrical Heaters INTEC Type: ETE**

- Range of capacity: 20 to 15,000 kW
- Available as pre-mounted units





#### **Air Preheaters**

- For heat recovery from flue gas
- Preheating of combustion air
- Stainless steel execution possible
- Cross-counter flow for improved efficiency





#### **Secondary Control Circuits**

- Secondary control circuits for heating and cooling processes
- Precise control of heat transfer to consumer
- Delivery as completely preassembled unit with pumps and accessories as option
- Low loads and forces on pump through fixed point construction



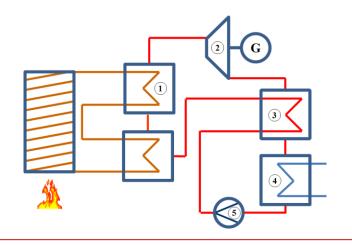


#### **Power plants with Organic Rankine Cycle**

#### **ECOCAL ORC-Module**

- Power generation based on biomass firing systems
- Process temperature up to 320°C









#### **Power plants with Organic Rankine Cycle**

#### **INDUCAL ORC-Module**

 High temperature application: usage of waste heat energy from industrial or biogas process;

process temperature up to 330°C

 Low temperature application: usage of warm water waste streams from industry;

process temperature up to 100°C







#### **Power plants with Organic Rankine Cycle**

#### **GEOCAL ORC-Module**

- Power generation based on geothermal heat sources
- Process temperature up to 110°C hot water





#### **REFERENCES**

#### **10 MWe Power Generation Plant in Abashiri/Hokkaido**







#### REFERENCES

# RDF fluidised bed combustion (FBC) system for steam and power production



#### **KOLON INDUSTRIES**

Total output: 15,5 MWth Fuel: RDF Installation: Incheon / South Korea Customer: Municipality Incheon



#### REFERENCES

# Wood waste fired hot gas generator with thermal oil heating system and steam generation





Firing Capacity: 60 MW Step grate firing: 45 MW, Sander/screen dust: 19 MW, Thermal Oil heater: 25 MW, Indirect steam generator: 15 MW, Hot gas: 34 MW Installation: Spain Customer: Kronospan (Unopan)



#### REFERENCES

#### Recycled waste wood fired incinerator for steam and power production (CHP)



Richi Weiningen

**Firing Capacity step grate:**16,5 MW 20 t/h steam @32 bar and 380°C

3,2 Mwel Power Production 12 MW for green house and building heating

**Installation**: Zürich, Switzerland **Customer**: Richi Weiningen



#### REFERENCES

#### **Co-generation plant with rice husk combustion in cooperation with LAWI-Engineering GmbH**



#### **BUAYAI BIO POWER**

Firing Capacity: 30 MW Electrical output: 6 Mwel, Steam for rice mill production (paddy dryers etc.) Fuel: Rice husk Installation: Thailand Customer: Buayai Bio Power



#### REFERENCES

#### Hybrid solar-biomass plant in Spain (worldwide the only one in commercial scale)





**Firing Capacity**: 2 x 25 MW (biomass), 6 MW Gas fired Thermal Oil Heater

Electrical net Output: 22,5 Mwel Yearly Power Production: 98.000MW 181.000m<sup>2</sup> Collectors installed on 700.000m<sup>2</sup> Land

**Installation**: Spain **Customer**: Thermosolar Borges



#### REFERENCES

#### Coal fired fluidised bed combustion (FBC) system for thermal oil heating with flash tank





**Total output**: 2 x 13,8MW (Anthracite Coal) Thermal oil system: 2 x 11,6 MW **Installation**: Taiwan **Customer**: Lea Lea Synthetic Fibre



#### REFERENCES

# Sewage sludge dryer and incinerator for steam and power production





#### Firing Capacity: 5,7 MWth

1 Mwel Power Production Fuel: Sewage Sludge **Installation**: Karlsruhe, Germany **Customer**: City of Karlsruhe