

Changing Challenges for Large Open Pit Mines – Keynote –

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- **1.** Introduction / Continuous Mining & RWE
- 2. Changing Challenges and Megatrends and how can continuous mining solve that problems?
 - Megatrend Carbon Reduction
 - Megatrend Remote Inspections
- 3. Conclusion and Outlook





1 Introduction / Who we are



RWE TI is your gateway to the know-how of the RWE Group





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RWE TI with a strong background in Germany's large scale mining operations



We are globally opeating mining consultants with a strong focus on continuous mining



Continuos Mining Equipment (CME) for Hard Rock OPS



Impressions from our Operations





2 Changing Challenges for Large Open Pit Mines





Can IPCC / Continuous Mining Contribute to solve that Challenges in Large Scale Mining Operations?

What are the Challenges in Mining?



GHG Footprint Comparison of different Energy Sources



Energy Consumption of Material Transport Modes

Energy Consumption



Environmental Impact CO₂ Emissions & Employment

In-pit Crushing and Conveying positively impacts the environment when:

- The technology/equipment that replaces truck haulage uses renewable electricity or an energy mix – up to 85% of Greenhouse gas (GHG) emission reduction can be achieved if the IPCC equipment is powered by e.g. hydro energy!
- The generation of dust by truck haulage is an issue conveyor transport generates less dust and can be easier suppressed (covered conveyors, belt cleaning devices,)
- The consumption of water for dust suppression is an issue – with the application of continuous mining and material handling equipment water usage for dust suppression can be limited to material transfers and conveyors only





Remote Inspections for Customers Worldwide



Remote Auditing for Large Mining Operations



Inspection Tool RealWear HMT-1







Vorbereitung und Ablauf der Inspektion Workflow

| Hot-spot Identification | Required Documents | Inspection Route | Inspection |
|---------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| • The customer selects the areas with the highest levels of dust | • The customer provides the RWE technicians with drawings and plans so that they can prepare and better follow the inspection | • Customer tries to run through and record all relevant points. | The customer inspection team consisted of 3-5 experts, the RWE inspection team of 2-3 experts. The entire inspection was |
| • The customer puts together an inspection team and notifies the inspectors of the schedule beforehand. | | If the RWE technicians notice new interesting points during the inspection, they can use the data glasses to communicate with the glasses wearer and ask for a closer look at the component. | |
| | • The RWE technicians mark areas which, based on the experience of RWE, deserve special attention. | | followed and recorded by the customer in MS teams. In addition, each customer expert had a mobile phone for photo and video and at least one GOPRO was carried |

for high-resolution

recordings.



3 Conclusion and Outlook





Can IPCC / Continuous Mining Contribute to solve that Challenges in Large Scale Mining Operations?



Thank you !

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