

# The brilliant Solution

#### **StrawTherm** Straw Bale Gasifier

#### **Alfred Schulze**

Dipl. Ing.

StrawTherm

Im Gröber 8

D-88662 Überlingen

+49 7551 66764

alfred.schulze@strawtherm.com

https://strawtherm.com/



Delegation der Deutschen Wirtschaft in Myanmar Delegation of German Industry and Commerce in Myanmar

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On a area of one hectare grow 13 tons of biomass per year. Of these, 6 to 7 tons are cereal grains and about 5 tons are straw.

The straw is used in livestock for animals or is plowed under.

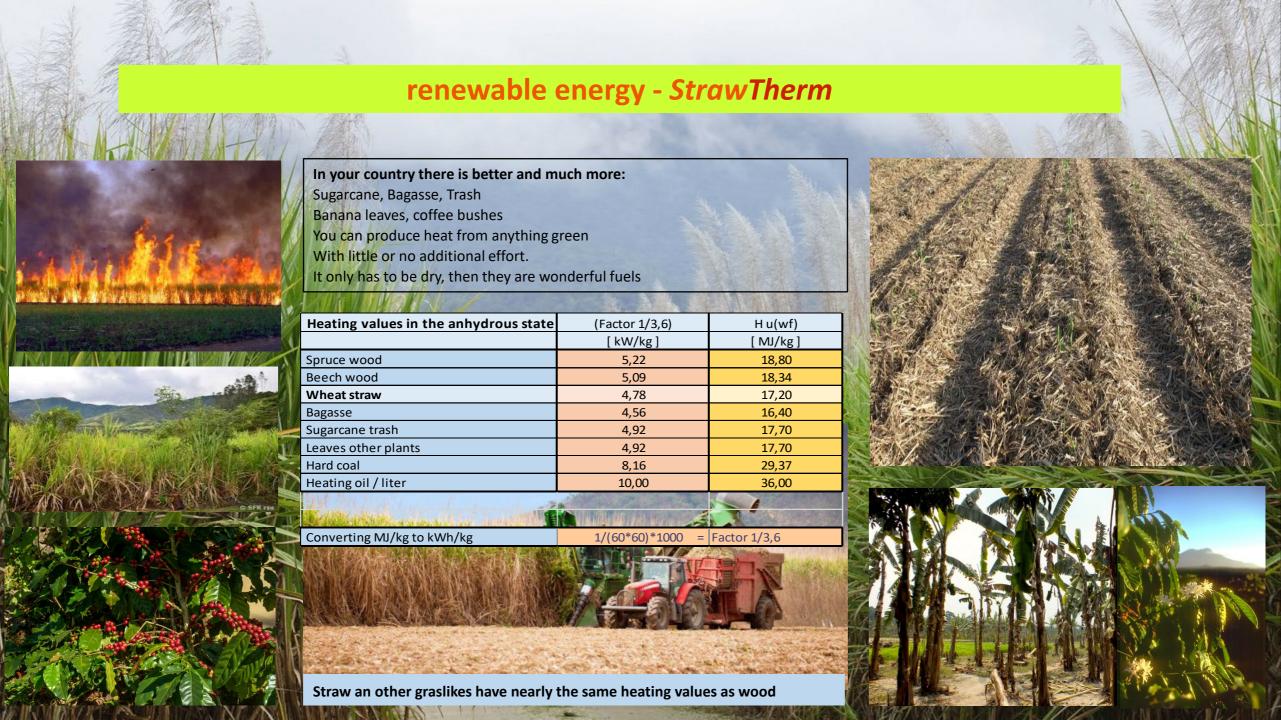


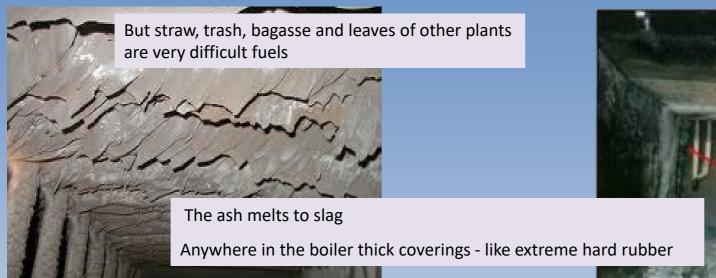
There are plants that grow up to 30 tonnes of biomass per year.

Miscanthus is one of them. It is perennial, that is, 20 years only harvesting without any further work

A farmland in Germany

In some countries straw is burnt in the field. This wastes as much energy per hectare as is contained in 2,000 litres of heating oil or 2,000 m3 of natural gas.









In a bad boiler the ashes melt. It is then like a stone. The valuable minerals are inaccessible for the plants.

Only a special boiler as StrawTherm is suitable



You have to put a lot of effort into building the boiler

Gasification at lower temperature and afterburning at higher temperature in strictly separated areas of the boiler.

#### The result

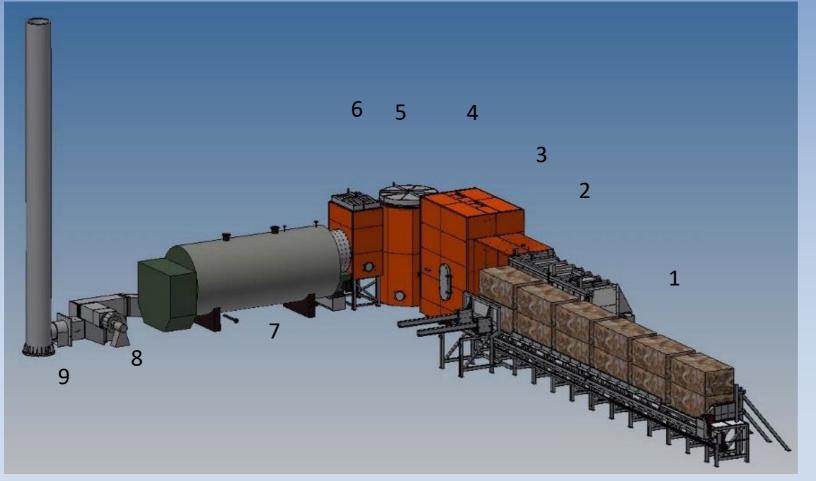
Only the condensate from the 15% moisture of the straw is visible.

No visible smoke from the chimney.

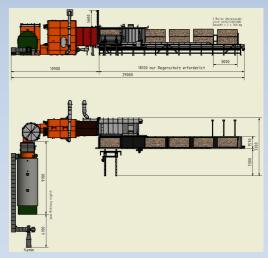
The ash is white - grey, like a powder, without any slag.

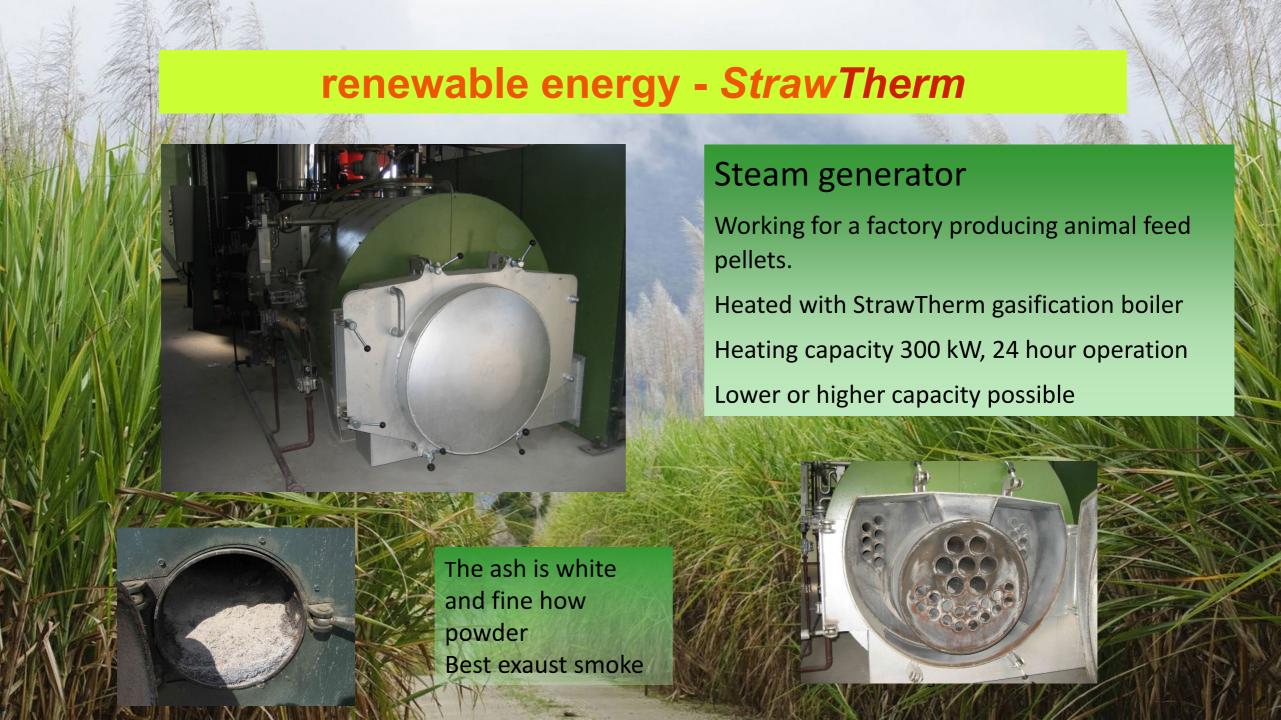
It is a valuable fertilizer for the field.

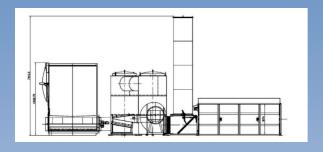
Boiler for hot water 2 MW, automatic bale feeder, supply for 12 hours burning time

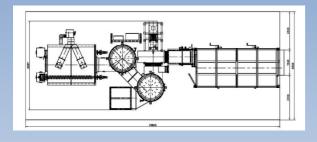


- 1 Storage table
- 2 Sluice gate
- 3 Filling chamber
- 4 Carburettor with combustion chamber. (see picture before)
- 5 Afterburner
- 6 Connector
- 7 Heat exchanger
- 8 Fume extraction fan
- 9 Chimney











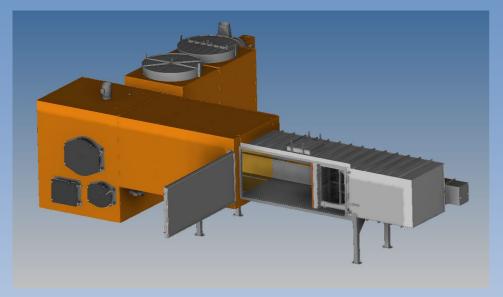
Straw gasification boilers for the production of hot gas for drying plants

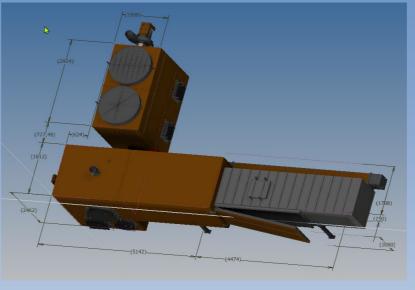
The clean combustion gas is lowered to the desired temperature by adding fresh air.

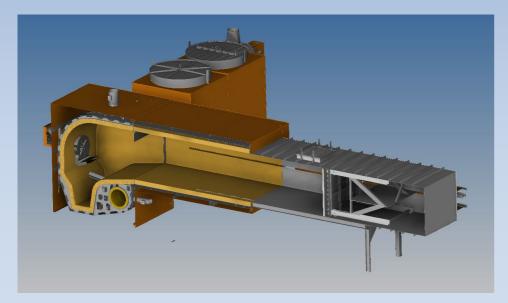
Spark protection by sieves with turning device.

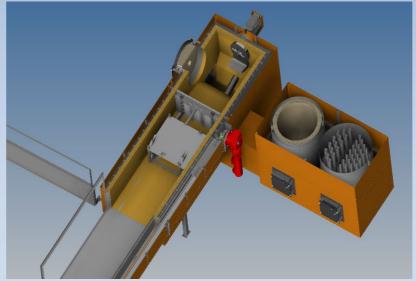
The generated air-gas mixture is free of pollutants. It can be used for direct drying of grain.

Thermal power up to 3 MW.









# With new design Thermal output 200 - 2000 kW

For rectangular bales

- 1. Gasification
- 2. combustion
- 3. heat recovery
  Physically and thermally strictly separated

Fuell storage possible for 12 hours of operation

Ash removal by hand or automatic

Easy operation

#### OUII

### renewable energy - StrawTherm

The customer has an annual income of>300,000 € when operating with StrawTherm

Heat output	2.0	MW			
Operating hours per year	4000	Н			
OIL consumption per hour	220	I/h	Straw consumption per hour	0.55	t/h
Oil consumption per year	880000	1	Straw consumption annually	2200	to
oil price	0.60	EUR / I	straw Price	70,00	Euro / t
Oil costs annually	528000	Euro	Straw costs annually	154000	Euro / t
Operation and maintenance	30000	Euro	Operation and maintenance	90000	Euro
Oil Total expenses annually	558000	Euro	Straw total expenditure annually	254000	Euro

Saving through straw as a fuel 304000 EUR / year

Investment including

remodeling 670000 Euro Return on investment 46%

This is only an example. You must use the values that apply to you.

The promotion of EU or others is not included in this table.

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Wherever inexpensive heat is needed Hot water - Steam - Hot gas

Drying of berries, vegetables, grains, fruits

Heating or cooling networks

Canning industry, Slaughterhouses

Residences, hotels, offices

Fattening farms

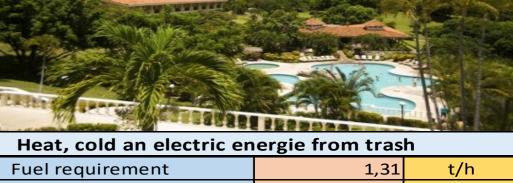
Pellet production plants

Steam for Industry

Combined heat and power (CHP)

You surely know more





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Heat, cold an electric energie from trash						
Fuel requirement	1,31	t/h				
Calorific value of fuel	4,2	kW				
Firing capacity	5.455	kW				
Efficiency	0,86	eta				
Steam output 4,716 kW	4.716	kW				
Turbine Coupling 645 kVA	645	KVA				
Mechanical efficiency 0,98	0,98	U				
Generator efficiency 0,96	_0,96	eta				
Electrical efficiency 0,11	<b>4</b> 0,21 0,11	eta				
Useful heat for warm water and absorbercooling	4077	KW				

In the future, we will offer CHP only with microturbines -simpler, cheaper, much better electrical efficiency



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Thanks for listening